

TECHNICAL DATA SHEET

Office Premium Cut-Size

Physical Parameters

	REFERENCE	TARGET	TYPICAL VALUES	
Basis Weight, g/m ²	ISO 536	75.0	72.0	78.0
Thickness, μm	ISO 534	105	101	109
Stiffness MD, mN	ISO 2493-1		≥ 90	
Stiffness CD, mN	ISO 2493-1		≥ 35	
Tensile MD, kN/m	ISO 1924-2		≥ 4.5	
Bendtsen Roughness, ml/min	ISO 8791-2	180	140	220
Air Permeability, ml/min	ISO 5636-3		≤ 1700	
Moisture, %	ISO 287	4.0	3.5	4.5
Formation, #	Internal Method		≥ 25	

Optical Parameters

	REFERENCE	TARGET	TYPICAL VALUES	
Whiteness, CIE	ISO 11475	169	166	172
Brightness D65, %	ISO 2470-2	112	109	115
Opacity, %	ISO 2471	93	≥ 91	

Approved by:

Product Development and Technical Services: Eng. Vitor Crespo



QUALITY AND ENVIRONMENTAL INFORMATION

- The Navigator Company's papers are made from Elemental Chlorine Free (ECF) bleached kraft pulp;

- The Navigator Company's papers are produced in a neutral/slightly alkaline papermaking process, therefore considered as "acid free" products which meet the requirements of ISO 9706 standard, "*Information and documentation – Paper for documents – Requirements for permanence*";

- The Navigator Company's laboratories are accredited according to the ISO 17025 standard;

- Quality, Environmental and Safety Management Systems are certified according to the ISO 9001, ISO 14001 and OHSAS 18001 standards.

- The Navigator Company is chain-of-custody certified according to standards FSC-STD-40-004 and FSC-STD-40-005 (NC-COC-014433/NC-CW-014433) and to standard PEFC ST 2002:2013 (APCER/2007/CDR.0008).

TECHNICAL DATA SHEET

Office Premium Cut-Size

Physical Parameters

	REFERENCE	TARGET	TYPICAL VALUES	
Basis Weight, g/m ²	ISO 536	80.0	76.8	83.2
Thickness, μm	ISO 534	110	106	114
Stiffness MD, mN	ISO 2493-1		≥ 100	
Stiffness CD, mN	ISO 2493-1		≥ 35	
Tensile MD, kN/m	ISO 1924-2		≥ 4.5	
Bendtsen Roughness, ml/min	ISO 8791-2	120	80	160
Air Permeability, ml/min	ISO 5636-3		≤ 1700	
Moisture, %	ISO 287	4.0	3.5	4.5
Formation, #	Internal Method		≥ 30	

Optical Parameters

	REFERENCE	TARGET	TYPICAL VALUES	
Whiteness, CIE	ISO 11475	169	166	172
Brightness D65, %	ISO 2470-2	112	109	115
Opacity, %	ISO 2471	95	≥ 93	

Approved by:

Product Development and Technical Services: Eng. Vitor Crespo



QUALITY AND ENVIRONMENTAL INFORMATION

- The Navigator Company's papers are made from Elemental Chlorine Free (ECF) bleached kraft pulp;

- The Navigator Company's papers are produced in a neutral/slightly alkaline papermaking process, therefore considered as "acid free" products which meet the requirements of ISO 9706 standard, "*Information and documentation – Paper for documents – Requirements for permanence*";

- The Navigator Company's laboratories are accredited according to the ISO 17025 standard;

- Quality, Environmental and Safety Management Systems are certified according to the ISO 9001, ISO 14001 and OHSAS 18001 standards.

- The Navigator Company is chain-of-custody certified according to standards FSC-STD-40-004 and FSC-STD-40-005 (NC-COC-014433/NC-CW-014433) and to standard PEFC ST 2002:2013 (APCER/2007/CDR.0008).

TECHNICAL DATA SHEET

Office Premium Cut-Size

Physical Parameters

	REFERENCE	TARGET	TYPICAL VALUES	
Basis Weight, g/m ²	ISO 536	90.0	86.4	93.6
Thickness, μm	ISO 534	115	111	119
Stiffness MD, mN	ISO 2493-1		≥ 140	
Stiffness CD, mN	ISO 2493-1		≥ 50	
Tensile MD, kN/m	ISO 1924-2		≥ 6.0	
Bendtsen Roughness, ml/min	ISO 8791-2	120	70	170
Air Permeability, ml/min	ISO 5636-3		≤ 1700	
Moisture, %	ISO 287	4.0	3.5	4.5
Formation, #	Internal Method		≥ 30	

Optical Parameters

	REFERENCE	TARGET	TYPICAL VALUES	
Whiteness, CIE	ISO 11475	169	166	172
Brightness D65, %	ISO 2470-2	112	109	115
Opacity, %	ISO 2471	96	≥ 94	

Approved by:

Product Development and Technical Services: Eng. Vitor Crespo



QUALITY AND ENVIRONMENTAL INFORMATION

- The Navigator Company's papers are made from Elemental Chlorine Free (ECF) bleached kraft pulp;

- The Navigator Company's papers are produced in a neutral/slightly alkaline papermaking process, therefore considered as "acid free" products which meet the requirements of ISO 9706 standard, "*Information and documentation – Paper for documents – Requirements for permanence*";

- The Navigator Company's laboratories are accredited according to the ISO 17025 standard;

- Quality, Environmental and Safety Management Systems are certified according to the ISO 9001, ISO 14001 and OHSAS 18001 standards.

- The Navigator Company is chain-of-custody certified according to standards FSC-STD-40-004 and FSC-STD-40-005 (NC-COC-014433/NC-CW-014433) and to standard PEFC ST 2002:2013 (APCER/2007/CDR.0008).



TECHNICAL DATA SHEET

Office Premium Cut-Size

Physical Parameters

	REFERENCE	TARGET	TYPICAL VALUES	
Basis Weight, g/m ²	ISO 536	100	96.0	104
Thickness, μm	ISO 534	120	116	124
Stiffness MD, mN	ISO 2493-1		≥ 170	
Stiffness CD, mN	ISO 2493-1		≥ 60	
Tensile MD, kN/m	ISO 1924-2		≥ 7.0	
Bendtsen Roughness, ml/min	ISO 8791-2	100	60	140
Air Permeability, ml/min	ISO 5636-3		≤ 1700	
Moisture, %	ISO 287	4.0	3.5	4.5
Formation, #	Internal Method		≥ 40	

Optical Parameters

	REFERENCE	TARGET	TYPICAL VALUES	
Whiteness, CIE	ISO 11475	169	166	172
Brightness D65, %	ISO 2470-2	112	109	115
Opacity, %	ISO 2471	97	≥ 95	

Approved by:

Product Development and Technical Services: Eng. Vitor Crespo



QUALITY AND ENVIRONMENTAL INFORMATION

- The Navigator Company's papers are made from Elemental Chlorine Free (ECF) bleached kraft pulp;

- The Navigator Company's papers are produced in a neutral/slightly alkaline papermaking process, therefore considered as "acid free" products which meet the requirements of ISO 9706 standard, "*Information and documentation – Paper for documents – Requirements for permanence*";

- The Navigator Company's laboratories are accredited according to the ISO 17025 standard;

- Quality, Environmental and Safety Management Systems are certified according to the ISO 9001, ISO 14001 and OHSAS 18001 standards.

- The Navigator Company is chain-of-custody certified according to standards FSC-STD-40-004 and FSC-STD-40-005 (NC-COC-014433/NC-CW-014433) and to standard PEFC ST 2002:2013 (APCER/2007/CDR.0008).

TECHNICAL DATA SHEET

Office Standard Cut-Size

Physical Parameters

	REFERENCE	TARGET	TYPICAL VALUES	
Basis Weight, g/m ²	ISO 536	75.0	72.0	78.0
Thickness, μm	ISO 534	106	101	111
Stiffness MD, mN	ISO 2493-1		≥ 100	
Stiffness CD, mN	ISO 2493-1		≥ 35	
Tensile MD, kN/m	ISO 1924-2		≥ 5.0	
Bendtsen Roughness, ml/min	ISO 8791-2	220	160	280
Air Permeability, ml/min	ISO 5636-3		≤ 1700	
Moisture, %	ISO 287	4.0	3.5	4.5
Formation, #	Internal Method		≥ 25	

Optical Parameters

	REFERENCE	TARGET	TYPICAL VALUES	
Whiteness, CIE	ISO 11475	161	158	164
Brightness D65, %	ISO 2470-2	110	107	113
Opacity, %	ISO 2471	92	≥ 90	

Approved by:

Product Development and Technical Services: Eng. Vitor Crespo



QUALITY AND ENVIRONMENTAL INFORMATION

- The Navigator Company's papers are made from Elemental Chlorine Free (ECF) bleached kraft pulp;

- The Navigator Company's papers are produced in a neutral/slightly alkaline papermaking process, therefore considered as "acid free" products which meet the requirements of ISO 9706 standard, *"Information and documentation – Paper for documents – Requirements for permanence"*;

- The Navigator Company's laboratories are accredited according to the ISO 17025 standard;

- Quality, Environmental and Safety Management Systems are certified according to the ISO 9001, ISO 14001 and OHSAS 18001 standards.

- The Navigator Company is chain-of-custody certified according to standards FSC-STD-40-004 and FSC-STD-40-005 (NC-COC-014433/NC-CW-014433) and to standard PEFC ST 2002:2013 (APCER/2007/CDR.0008).